FRAMELESS TORQUE MOTOR

FTM-R104-W02

Mechanical reference and winding selection

CONFIGURATION REFERENCE - not an approved production or order drawing

FTM-R104-W02 is a 60 mm frameless motor reference with a 35 mm rotor bore and 13 mm iron stack. Its 102 rpm/V winding documents 0.47 N.m at 4.07 A RMS under the 55 deg C winding-rise condition. Use the references to discuss your winding, housing and duty cycle.

Stator outside diameter	60 mm
0 / -0.07 mm	
Stator inside diameter	43 mm
0 / -0.06 mm	
Rotor outside diameter	42.4 mm
±0.05 mm	
Rotor bore	35 mm
+0.03 / 0 mm	
Iron stack length	13 mm
±0.20 mm	
Rotor axial length	13 mm
±0.05 mm	
Motor body axial envelope	<=23 mm
Maximum; excludes lead routing; confirm the configured installation drawing.	
Power lead length	200 mm
Drawing reference; customization available for review	

The FTM-R104 STEP and CAD views describe a shared mechanical reference, not winding internals or verified surface finishes. The CAD including modeled leads spans approximately 45.65 mm axially. The 200 mm lead-length reference is separate from that modeled envelope. 13 mm is the iron stack, separate from the drawing body reference of 23 mm and the CAD lead projection. Reserve space for shaft retention, leads and feedback before freezing the housing.

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Temperature rise, timed peaks and configuration scope

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At 55 deg C winding rise: 0.47 N.m; current 4.07 A RMS.

At 105 deg C winding rise: 0.78 N.m; current 6.82 A RMS.

For 10 seconds: 1.99 N.m; current 18.26 A RMS.

For 2 seconds: 3.3 N.m; current 36.63 A RMS.

Documented performance and electrical entries are generally ±10%. Temperature rise is relative to ambient, not the absolute winding temperature. The source documentation does not fully define the housing heat sink, ambient temperature or repeated-peak recovery cycle. These ratings require application review; they are not independently measured results. Reference publication does not establish a configured production rating.

Documented dimensions and ratings support initial selection. Confirm the configured winding, installation drawing and operating conditions for your application.

Customization: submit the loaded torque-speed point, bus and current conventions, complete housing/bore/lead space, cooling and ambient, peak/recovery cycle, sensor needs and quantities. Final dimensions, supplied components and delivery terms are agreed for the reviewed configuration.

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Winding reference values and unknown entries

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Drive voltage range	12-48 V
Typical voltage 48 V; drive matching requires review	
Rated output power	340 W
±10%; documented typical 48 V basis	
Speed coefficient	102 rpm/V
±10%; documented unit	
No-load speed	4840 rpm
±10%; not a loaded operating point	
Listed loaded speed	4190 rpm
±10%; load/drive/thermal point requires confirmation	
Line resistance	0.32 ohm
±10%; measurement temperature not specified	
Line inductance	0.30 mH
±10%; measurement frequency not specified	
Torque constant	0.08 N.m/A
±10%; current convention must be checked with the drive	

These are documentation references, not independent measurements or an approved drive setup. Unknown or withheld entries are not zero. No-load speed, temperature rise and peak duration retain separate meanings.

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Winding reference values and unknown entries

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Back EMF constant	0.09 V.s/rad
±10%; electrical convention requires confirmation	
Winding connection	Y star
Documented connection	
Slots / rotor poles	18 / 20
Documented arrangement	
Mass	164 g
±10%; documented value	
Rotor inertia	16 kg.mm^2
±10%; documented value	
Electrical time constant	1.17 ms
±10%; documented value	
Motor constant	0.19 N.m/sqrtW
±10%; documented value	

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